

Integra Adhesives®

SURFACE BONDER ZERO

The ultimate stone seaming adhesive,
stays in place perfect for mitring



Available in multiple colours
For Quartz, Natural Stone, and
Ceramic Sintered Materials
Wide Selection of true whites

Surface Bonder Zero can be applied vertically as well as horizontally without sagging. This allows for fast, clean assembly of countertops, whether laminating, mitring or installing in the field. Even vertical wall panels can be joined together with adhesive that stays in place.

Surface Bonder Zero has a working time of 9-14 minutes and can be polished in 20-30 minutes for speedy and efficient fabrication.

SURFACE BONDER ZERO

Zero sag adhesive for seaming Quartz and Natural Stone

ADVANTAGES

Zero Sag
No drips. No mess
Invisible Seams
High Strength
Pre-mixed for common substrate colours
9-14 minutes working time
20-30 minutes fixture time

APPLICATIONS

Indoor use on Natural Stone, Quartz, and Compact Sintered Surfaces

- ✓ Mitred edges
- ✓ Deck seams
- ✓ Laminations
- ✓ Vertical applications

CONTACT

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Integra
Adhesives

Product Overview

Surface Bonder Zero is a non-sagging adhesive specifically designed for Natural Stone, Quartz, and Compact Sintered surfaces with outstanding strength and performance. Speed your assemblies with no mess. The zero sag properties means it stays right where you put it, making Surface Bonder Zero ideal for mitred edges and thinner countertop slabs. It's also great for vertical applications, like deck seam installation in the field.

Surface Bonder Zero is available in a variety of colours to match the most popular designs in the industry for a virtually seamless finish, letting your craftsmanship and the substrate's aesthetics be main focus.

Characteristics

Characteristic	Surface Bonder Zero
Working Time	9 – 14 minutes
Fixture time	20 – 30 minutes
Operating Temperature	18°–30°C (65°–85°F)*
Viscosity – Adhesive	20,000 – 50,000 cps
Viscosity – Activator	7,000 – 2,000 cps
Colour – Adhesive	Various
Colour – Activator	Colourless / Translucent
Mix ratio	10:1
Recommended Bond Line	0.05-1.00mm
Flexural Strength – Natural Stone	>27 MPa (N/mm ²) / Substrate Failure
Flexural Strength – Quartz	>27 MPa (N/mm ²) / Substrate Failure
Flexural Strength – Compact Sintered Material	>27 MPa (N/mm ²) / Substrate Failure
Shelf Life	2 years

* Use at temperatures below 12°C (55°F) or above 32°C (90°F) may cause incomplete cure, yellowing and poor bonding strength

Colour Matching

Integra Adhesives is known throughout the industry for excellence in colour matching. Our lab combines the latest technology and extensive practical knowledge to produce unrivaled colour matches. Customers have access to a large and ever-expanding palette of colours from which to choose. For accurate colour matches on a variety of surfaces, visit www.integra-adhesives.com/color-charts/ or download the Integra App from the [Apple App Store](#) or [Google Play App Store](#) by searching Integra Adhesives.

Dispensing / Packaging

Integra Adhesives is a world leader in pre-coloured cartridge-based adhesives specially designed for the surfacing industry. Our unique cartridge-based mix and dispense system allows for efficient and consistent colour match, fast production output, and low waste. Surface Bonder Zero is available in 250ml cartridges.

Shipping Options

Integra Adhesives products are available across North America, Europe and many other parts of world. Please visit www.integra-adhesives.com to find a distributor near you.