

# Integra Adhesives®

## SURFACE BONDER S.S.A.

Perfectly matched Solid Surface Adhesive,  
producing invisible seams to industry standards



Surface Bonder S.S.A is the perfect adhesive to bond Solid Surface and Composite. Excellent UV resistance, high bond strength and over 410 colours matched perfectly to all manufacturers ranges.

Surface Bonder S.S.A. offers longer working time – up to 14 minutes and fixture time is under 30 minutes.

Available in **50ml**, **100ml**, **250ml** and **500ml** Cartridges!

# SURFACE BONDER S.S.A.

Surfacing Adhesive for Solid Surface and Composite Solid Surface

## ADVANTAGES

410+ colours available  
High strength  
Longer working time  
Fixture time 20-30 minutes  
UV: Excellent UV resistance  
Epoxy Free – Not classified as toxic to the environment

## APPLICATIONS

Indoor use with Solid Surface and Composite Solid Surface:

- ✓ Deck seams
- ✓ Laminations
- ✓ Mitred edges

## CONTACT

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**Integra**  
**Adhesives**

## Product Overview

Surface Bonder S.S.A. provides a seamless, perfectly colour-matched finish to solid surface and composite worktops made from acrylic and polyester blends. With longer working times, it is perfect for today's modern fabrication methods while maintaining the same fast cure time. Surface Bonder S.S.A has high bond strength so it can stand up to applications subject to dynamic loads such as integral mounted sinks, bowls, laminating and mitring.

Surface Bonder S.S.A. gives you quick, easy and consistent results for a quality assured installation.

## Characteristics

Working Time	9-14 minutes
Fixture Time	20-30 minutes
Operating Temperature	18°C-30°C* (65°F-85°F)
Viscosity- Adhesive	4,000-10,000 cPs
Viscosity- Activator	8,000-12,000 cPs
Colour-Adhesive	Various
Colour- Activator	Colourless/Translucent
Mix Ratio	10:1
Recommended Bond Line	0.05-1.00mm
Flexural Strength- Solid Surface	>27 MPa (N/mm <sup>2</sup> )
Shelf Life	2 years

\* Use at temperatures below 12°C (55°F) or above 32°C (90°F) may cause incomplete cure, yellowing and poor bonding strength

## Colour Matching

Integra Adhesives is known throughout the industry for excellence in colour matching. Our lab combines the latest technology and extensive practical knowledge to produce unrivaled colour matches. Customers have access to a large and ever-expanding palette of colours from which to choose. For accurate colour matches on a variety of surfaces, visit [www.integra-adhesives.com/colour-charts/](http://www.integra-adhesives.com/colour-charts/) or download the Integra App from the [Apple App Store](#) or [Google Play App Store](#) by searching Integra Adhesives.

## Dispensing/Packaging

Integra Adhesives is a world leader in pre-coloured cartridge-based adhesives specially designed for the surfacing industry. Our unique cartridge-based mix and dispense system allows for efficient and consistent colour match, fast production output and low waste. Surface Bonder S.S.A. is available in 50ml, 100ml, 250ml and 500ml cartridges.

## Shipping Options

Integra Adhesives products are available across North America, Europe and many other parts of world. Please visit [www.integra-adhesives.com](http://www.integra-adhesives.com) to find a distributor near you.